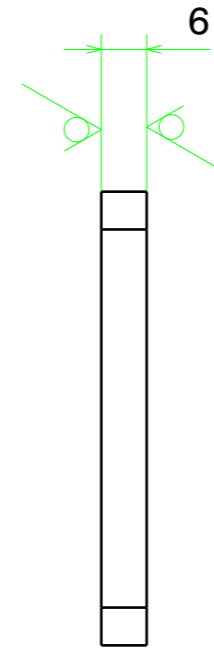
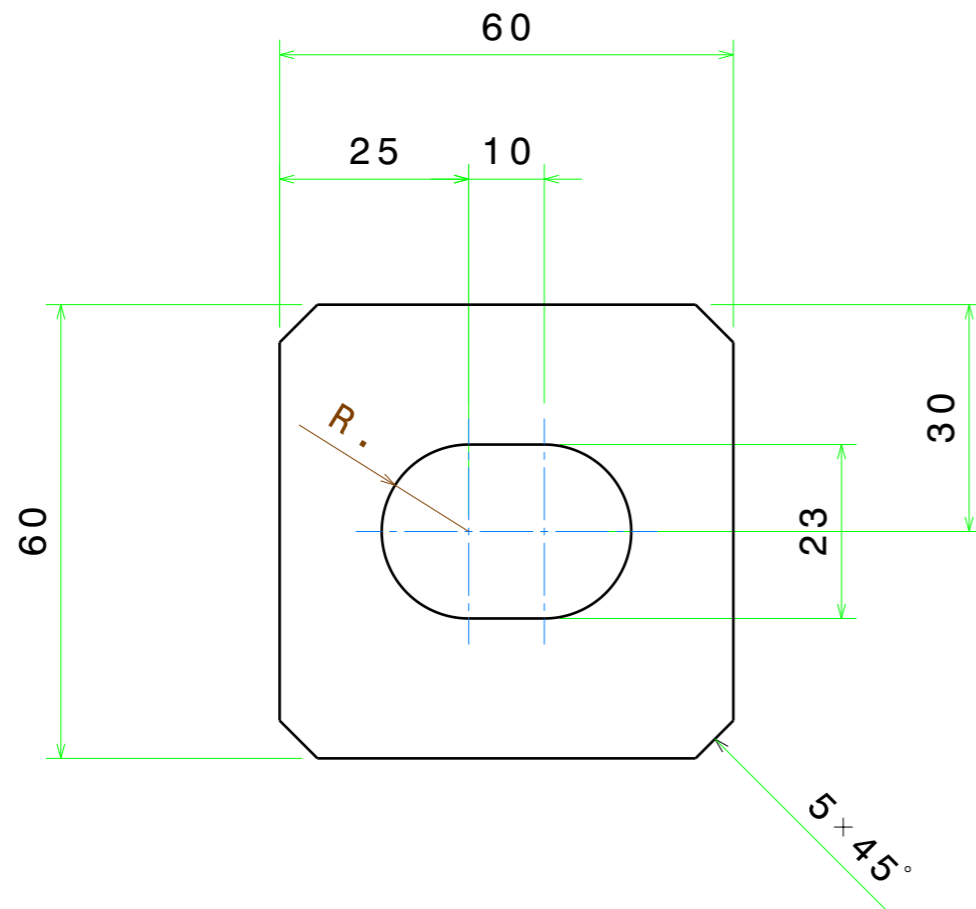
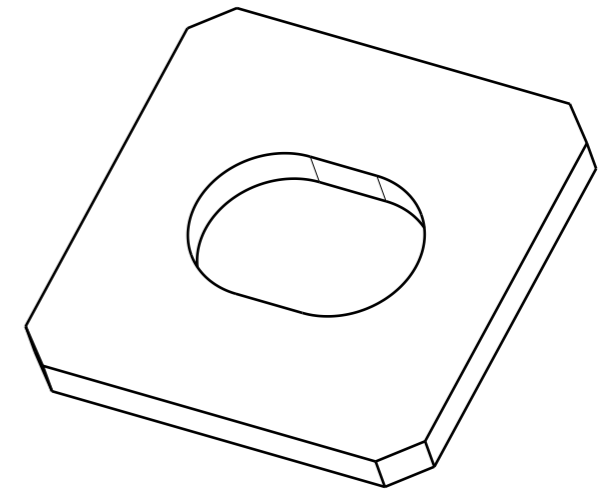


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Ypl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color		Modf. No	Modification Description	Date	Sign



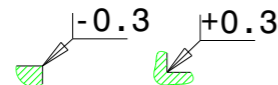
### Isometric view



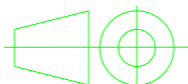
Ra 12.5

( ✓ )

Edge without  
dimension  
according to  
DIN ISO 13715



Tolerance for  
holes and shafts  
without marks  
on drawing

				S355J2 EN10025		0,1	
No	Parça Ady Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađırlık Weight ( Kg )	
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> m <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>	
	EN 15085-2 Certification Level		CL1 <input type="checkbox"/> CL2 <input type="checkbox"/> CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
				Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	21/02/2023	Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>		
	Checked	M.Borlo	21/02/2023	1:1			
	Prepared	M.Cojocar	21/02/2023				
		Plate			GZ11.07.22.10018		
-							
Date:21/02/2023				Sheet : 1/1	Size:A3	Rev: 00	